



PERMIT GVA0082

Pursuant to
Greater Vancouver Regional District Air Quality Management Bylaw No. 1082, 2008
and BC Environmental Management Act

Certainteed Gypsum Canada Inc.

located at
1070 Derwent Way, Delta, BC V3M 5R1


is authorized to discharge air contaminants to the air from
a Gypsum wallboard manufacturing plant

subject to the requirements in this Permit for the emission sources and works existing or planned on
February 27, 2014.

Contravention of any of these requirements is a violation of the bylaw
and may result in enforcement action.

All previous versions of this Air Quality Management Permit are hereby rescinded and rendered null and void.

Issued: November 16, 1992
Amended: February 27, 2014


Kathy Preston, Ph.D., P.Eng.
Assistant District Director

GREATER VANCOUVER REGIONAL DISTRICT AIR QUALITY MANAGEMENT PERMIT

SECTION 1 – AUTHORIZED EMISSION SOURCES

Authorization to discharge air contaminants from the authorized Emission Sources and Works listed below is subject to the specified terms and conditions.

Approximate locations of the emission sources are shown on the Site Plan in section 4.

EMISSION SOURCE 01: No. 1 impact mill and calcining furnace discharging through a Baghouse Exhaust(s).

MAXIMUM EMISSION FLOW RATE: **300** m³/min
MAXIMUM ANNUAL OPERATING HOURS: **8760** hrs/yr
MAXIMUM PRIMARY BURNER INPUT FIRING RATE: **13.2** GJ/hr

MAXIMUM EMISSION QUALITY:

1. 50 mg/m³ Particulate Matter
2. 10% Opacity.
3. Particulate: None past the plant boundary such that pollution occurs.

WORKS AND PROCEDURES:

WHEELABRATOR MODEL# 114/ SIZE: 2309/ SERIES 6P/ # OF BAGS = 207/ INSTALLED: 1996
of GoreTex Bags: 23 ROWS X 9 BAGS EA
Design Air volume: 12500CFM
50 gr/acfm (DESIGN DUST LOADING OF BAGHOUSE)

FilterSense Non-clogging sensor Model: DP 20T Specs: Range 0 - 10" W.C

The existing cyclone, baghouse and related appurtenances, together with the firing of the calcining furnace with natural gas using good combustion practices and operating procedures

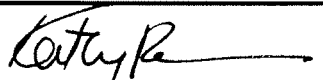
EMISSION SOURCE 02: No. 2 impact mill and calcining furnace discharging through a Baghouse Exhaust(s).

MAXIMUM EMISSION FLOW RATE: **300** m³/min
MAXIMUM ANNUAL OPERATING HOURS: **8760** hrs/yr
MAXIMUM PRIMARY BURNER INPUT FIRING RATE: **13.2** GJ/hr

MAXIMUM EMISSION QUALITY:

1. 50 mg/m³ Particulate Matter
2. 10% Opacity.
3. Particulate: None past the plant boundary such that pollution occurs.

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WORKS AND PROCEDURES:

WHEELABRATOR MODEL# 114/ SIZE: 2309/ SERIES 6P/ # OF BAGS = 207/ INSTALLED: 1996

of GoreTex Bags: 23 ROWS X 9 BAGS EA

Design Air volume: 12500CFM

50 gr/acfm (DESIGN DUST LOADING OF BAGHOUSE)

FilterSense Non-clogging sensor Model: DP 20T Specs: Range 0 - 10" W.C

The existing cyclone, baghouse and related appurtenances, together with the firing of the calcining furnace with natural gas using good combustion practices and operating procedures.

EMISSION SOURCE 03: Dry feeders discharging through a Baghouse Exhaust(s).

MAXIMUM EMISSION FLOW RATE: **85** m³/min

MAXIMUM ANNUAL OPERATING HOURS: **8760** hrs/yr

MAXIMUM EMISSION QUALITY:

1. 50 mg/m³ Particulate Matter
2. 10% Opacity.

WORKS AND PROCEDURES:

The existing baghouses and related appurtenances, together with good operating practices.

EMISSION SOURCE 04: Gypsum wall board end trimming operation discharging through a Baghouse Exhaust(s).

MAXIMUM EMISSION FLOW RATE: **115** m³/min

MAXIMUM ANNUAL OPERATING HOURS: **8760** hrs/yr

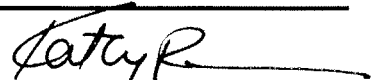
MAXIMUM EMISSION QUALITY:

1. 50 mg/m³ Particulate Matter
2. 10% Opacity.

WORKS AND PROCEDURES:

The existing baghouses and related appurtenances, together with good operating practices.

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EMISSION SOURCE 05: Drying zones Nos. 1, 2, 3, and the north end hood exhaust of the gypsum wallboard dryer discharging through a Stack(s).

MAXIMUM EMISSION FLOW RATE: **660** m³/min
MAXIMUM ANNUAL OPERATING HOURS: **8760** hrs/yr
MAXIMUM PRIMARY BURNER INPUT FIRING RATE: **51.2** GJ/hr

MAXIMUM EMISSION QUALITY:

1. 10% Opacity.

WORKS AND PROCEDURES:

Four stacks. Firing of the dryer with natural gas using good combustion practices and operating procedures.

EMISSION SOURCE 10: Stockpiling, storage and reclaiming of gypsum rock discharging through a Storage Pile(s).

MAXIMUM EMISSION FLOW RATE: **The maximum authorized rate of discharge is that resulting from stockpiling, storage and reclaiming**
MAXIMUM ANNUAL OPERATING HOURS: **8760** hrs/yr

MAXIMUM EMISSION QUALITY:

WORKS AND PROCEDURES:

Concrete dome enclosure and good operating practices. Product handling activities must be terminated during periods of high wind speeds which will cause fugitive dust emissions to go past the plant boundary.

EMISSION SOURCE 11: Hammer mill, rock bins and conveyors discharging through a Baghouse Exhaust(s).

MAXIMUM EMISSION FLOW RATE: **280** m³/min
MAXIMUM ANNUAL OPERATING HOURS: **8760** hrs/yr

MAXIMUM EMISSION QUALITY:

1. 50 mg/m³ Particulate Matter
2. 10% Opacity.

WORKS AND PROCEDURES:

Two baghouse exhausts. The existing baghouses and related appurtenances, together with good operating practices.

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EMISSION SOURCE 12: Three stucco storage piles discharging through a Baghouse Exhaust(s).

MAXIMUM EMISSION FLOW RATE: **255** m³/min
MAXIMUM ANNUAL OPERATING HOURS: **8760** hrs/yr

MAXIMUM EMISSION QUALITY:

1. 50 mg/m³ Particulate Matter
2. 10% Opacity.

WORKS AND PROCEDURES:

Three baghouse exhausts. The existing three baghouses and related appurtenances, together with good operating practices.

EMISSION SOURCE 13: Pneumatic conveying of tube mill accelerator discharging through a Baghouse Exhaust(s).

MAXIMUM EMISSION FLOW RATE: **60** m³/min
MAXIMUM ANNUAL OPERATING HOURS: **8760** hrs/yr

MAXIMUM EMISSION QUALITY:

1. 50 mg/m³ Particulate Matter
2. 10% Opacity.

WORKS AND PROCEDURES:

The existing baghouse and related appurtenances, together with good operating practices.

EMISSION SOURCE 14: Dunnage machine discharging through a Stack(s).

MAXIMUM EMISSION FLOW RATE: **210** m³/min
MAXIMUM ANNUAL OPERATING HOURS: **2920** hrs/yr

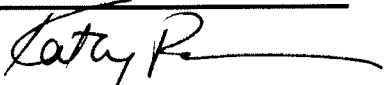
MAXIMUM EMISSION QUALITY:

1. 20 mg/m³ Particulate Matter
2. 10% Opacity.
3. Particulate: None past the plant boundary such that pollution occurs.

WORKS AND PROCEDURES:

The existing Baghouse and related appurtenances, together with good operating practices.

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SECTION 2 – GENERAL REQUIREMENTS AND CONDITIONS

A. AMENDMENTS

The terms and conditions of this permit may be amended, as authorized by applicable legislation. New and modified sources must receive authorization prior to start-up.

B. POLLUTION


Notwithstanding any conditions in this permit, no person shall discharge or allow or cause the discharge of any air contaminant so as to cause pollution as defined in the Greater Vancouver Regional District Air Quality Management Bylaw No. 1082, 2008 and the Environmental Management Act.

C. STANDARD CONDITIONS AND DEFINITIONS

Unless otherwise specified, the following applies to this permit:

1. Gaseous volumes are corrected to standard conditions of 20° Celsius & 101.325 kPa with zero percent moisture.
2. Contaminant concentrations from the combustion of specific fuel types are corrected to the following Oxygen content, unless specified otherwise:
 - 3% O₂ for natural gas and fuel oil;
 - 8% O₂ for wood fuel;
 - 15% O₂ for turbines.
3. Where compliance testing is required, each contaminant concentration limit in this permit will be assessed for compliance based on a valid test using test methods approved by the District Director.
4. Visual opacity measurements are made at the point of maximum density, nearest the discharge point and exclude the effect of condensed, uncombined water droplets. Compliance determinations are based on a 6 minute average in accordance with the provincial "Source Testing Code for the Visual Measurement of The Opacity of Emissions from Stationary Sources". Continuous Emission Monitor System (CEMS) opacity compliance determinations are based on a one hour average (taken from the top of each hour).
5. If authorized in section 1 of this permit, standby fuel use is restricted to a maximum of 350 hrs/yr and to those periods during which the primary authorized fuel is not available. Fuel oil sulphur content shall not exceed 15 mg/kg and emissions during fuel oil firing shall not exceed 10% Opacity.
6. Definitions in the Environmental Management Act and Air Quality Management Bylaw apply to terminology used in this permit.
7. Threshold Limit Values (TLV) refer to the Time Weighted Average (TWA) exposure limits for substances specified in the American Conference of Governmental Industrial Hygienists Threshold Limit Values handbook, current on the latest date that this permit issuance or amendment came into effect.
8. Sulphur Oxides (SO_x) are expressed as Sulphur Dioxide.
9. Nitrogen Oxides (NO_x) are expressed as Nitrogen Dioxide.

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10. The Canadian Council of Ministers of the Environment (CCME) "Environmental Guidelines for Controlling Emissions of Volatile Organic Compounds from Aboveground Storage Tanks (June 1995, CCME-EPC-87E)" shall be adhered to for all applicable tanks unless otherwise stated in this permit.
11. Authorized 'Maximum Annual Operating Hours' of 8760 hrs/yr for an emission source is equivalent to authorization for continuous operation of the emission source for an entire calendar year, including leap years.

D. HEATING, VENTILATION, AIR CONDITIONING AND INTERNAL COMBUSTION ENGINES

Air contaminants discharged from any natural gas-fired heating, ventilation or air conditioning systems for buildings and any internal combustion engines located at the discharge site shall be maintained and operated in a manner prescribed by the manufacturer to ensure good combustion of the fuel with minimum discharge of air contaminants.

E. AUTHORIZED WORKS AND PROCEDURES

Works and procedures, which this permit authorizes to control the discharge of air contaminants, shall be employed during all operating periods of the related facilities. The permit holder shall regularly inspect and maintain all such works in good repair.

The discharge criteria described in this permit are applicable on the issued or amended date of this permit unless specified otherwise. If a date different to the issued or amended date is specified, the existing control works and procedures must be maintained in good operating condition and operated in a manner to minimize emissions.

F. BYPASSES

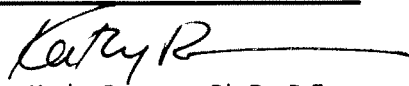
The discharge of contaminants which have bypassed authorized control works during non-emergency conditions is prohibited unless approval has been obtained in writing from the District Director.

G. EMERGENCY PROCEDURES

In the event of an emergency that prevents compliance with a requirement(s) of this permit, that requirement(s) shall be suspended for such time as the emergency continues or until otherwise directed by the District Director, provided that:

1. Due diligence was exercised in relation to the process, operation or event that caused the emergency and that the emergency occurred notwithstanding this exercise of due diligence; and,
2. The District Director is notified at the first available opportunity of the emergency and of contingency actions invoked or planned to mitigate adverse impacts and restore compliance. Notification shall be made to Metro Vancouver's 24-hour number: 604-436-6777; and,
3. Due diligence is exercised in shutting down related processes and/or taking action to restore compliance in the shortest possible time frame, unless specified otherwise in this permit or by written notice from the District Director.

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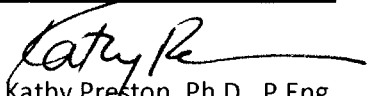
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Notwithstanding 1, 2 and 3 above, the District Director may specify contingency actions to be implemented to protect human health and the environment while authorized works and/or standard operating procedures are being restored.

If an emergency situation results in a "spill" as defined in the Environmental Management Act Spill Reporting Regulation, the spill shall also be reported immediately to the Provincial Emergency Program by telephoning 1-800-663-3456.

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SECTION 3 – REPORTING REQUIREMENTS

A. MONITORING REQUIREMENTS AND REPORTING

Unless otherwise approved by the District Director prior to any sampling or analysis, all measurements shall be performed by an independent agency in accordance with Metro Vancouver Air Emissions Sampling Program Manual of Methods and Standard Operating Procedures and the BC Ministry of Environment Field Sampling Manual, as they may be amended from time to time. Any variance from these procedures must receive prior approval from the District Director.


A minimum of 3 working days advance notice must be given prior to taking measurements required by this Monitoring and Sampling Program. Notification must be given to the Metro Vancouver Environmental Regulation & Enforcement Division (phone 604-436-6777, Fax 604-436-6707, email regulationenforcement@metrovancover.org).

Unless otherwise specified, sampling shall be performed under operating conditions representative of the previous 90 calendar days of operation. All field data and calculations must be submitted with monitoring results and they shall be reported in the metric units which are used in this permit. These submissions shall include process data relevant to the operation of the source of the emissions and the performance of the emission control works.

The permit holder shall conduct the following monitoring and sampling and submit electronic reports of the results to the District Director by the dates specified below using a password enabled web based application provided by Metro Vancouver.

| SOURCE | DUE DATE | FREQUENCY | REQUIREMENT | PARAMETER(S) | TEST METHOD | REPORT TYPE |
|--------|-------------------|-----------|---|--------------------|-------------------------------|-------------|
| 01, 02 | December 01, 2014 | Yearly | Written report detailing the measured discharge rate and concentration of particulate in the emissions. Test results to be submitted not later than 60 days after test date(s). | Particulate Matter | Metro Vancouver AQ02/02/1.00M | Stack |

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B. INFORMATION REPORTING REQUIREMENTS

The permit holder shall submit electronic reports containing the required information to the District Director by the dates specified below using a password enabled web based application provided by Metro Vancouver.

| EMISSION SOURCE | DUE DATE | FREQUENCY | REQUIREMENT | REPORT TYPE |
|---|----------------|-----------|--|------------------------|
| 01, 02, 03, 04, 11, 12, 13, 14 | March 31, 2014 | Yearly | Written report summarizing frequency and results of all inspections and maintenance carried out on the baghouse(s). The report shall also include any actions, taken or proposed, to solve identified problems. | Baghouse |
| Facility | March 31, 2014 | Yearly | Written report providing details of the types and amounts of fuel burned in the preceding calendar year. | Fuel Use |
| Facility | March 31, 2014 | Yearly | Written report providing details of the types and amounts of principle products produced and principal raw materials used in the preceding calendar year. | Materials and Products |
| 01, 02, 03, 04, 05, 10, 11, 12, 13, 14 | March 31, 2014 | Yearly | Written report providing details of the total number of hours and days operated in the preceding calendar year. Detailed records are to be maintained in a written bound log or other format approved by the District Director and made available for inspection by Metro Vancouver staff for a minimum period of three years. | Operating Period |


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C. AMENDED OR ADDITIONAL REQUIREMENTS

Based on the results of the monitoring program, including the stack sampling results or any other information, the District Director may:

1. Amend the monitoring and reporting requirement of any of the information required by this Permit including plans, programs and studies.
2. Require additional investigations, tests, surveys or studies.

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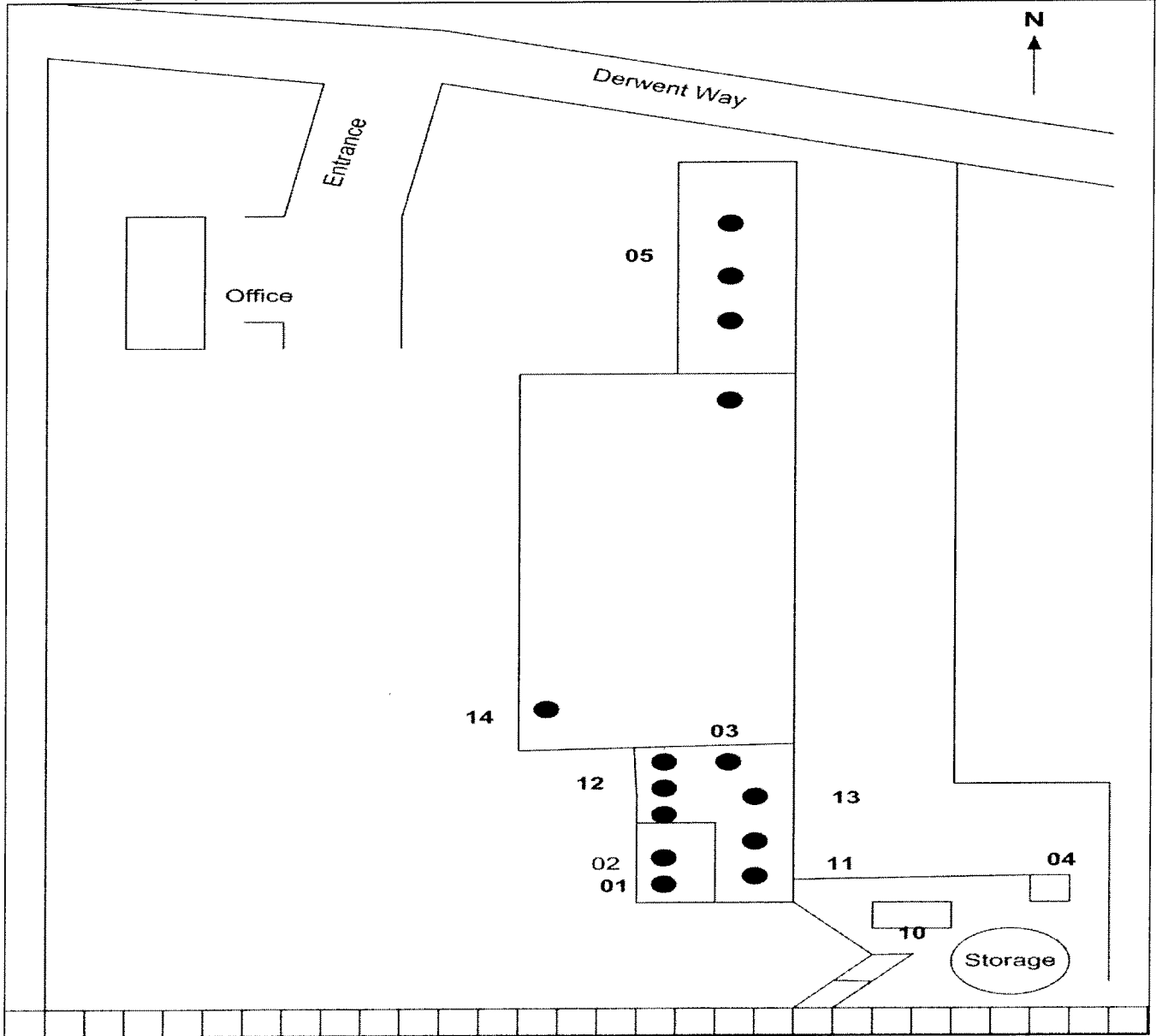
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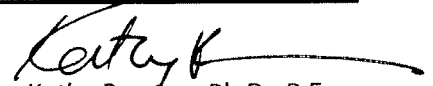
SECTION 4 – SITE PLAN

LEGAL DESCRIPTION OF DISCHARGE SITE: Municipality of Delta Parcel Identifier: 003-847-373 Lot 180, Plan 71516, District Lot 351, Group 1, New Westminster Land District

The following site plan is not to scale and the locations of the discharge points are approximate.



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